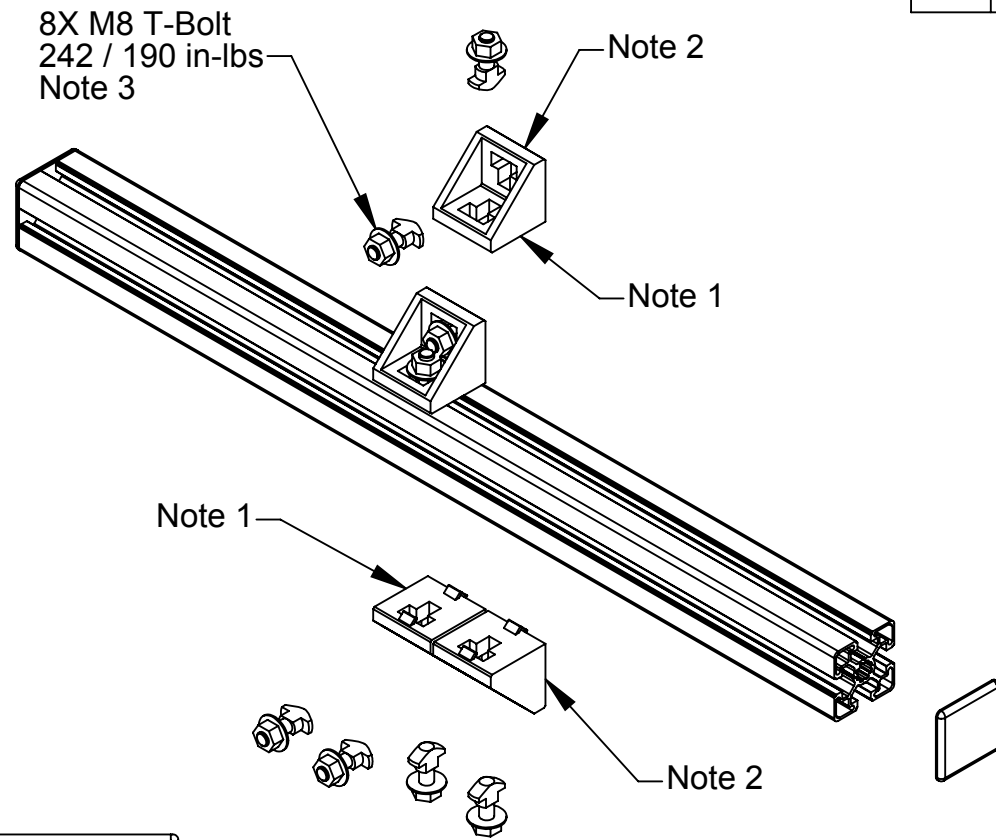
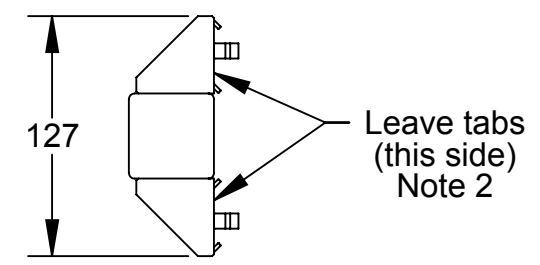
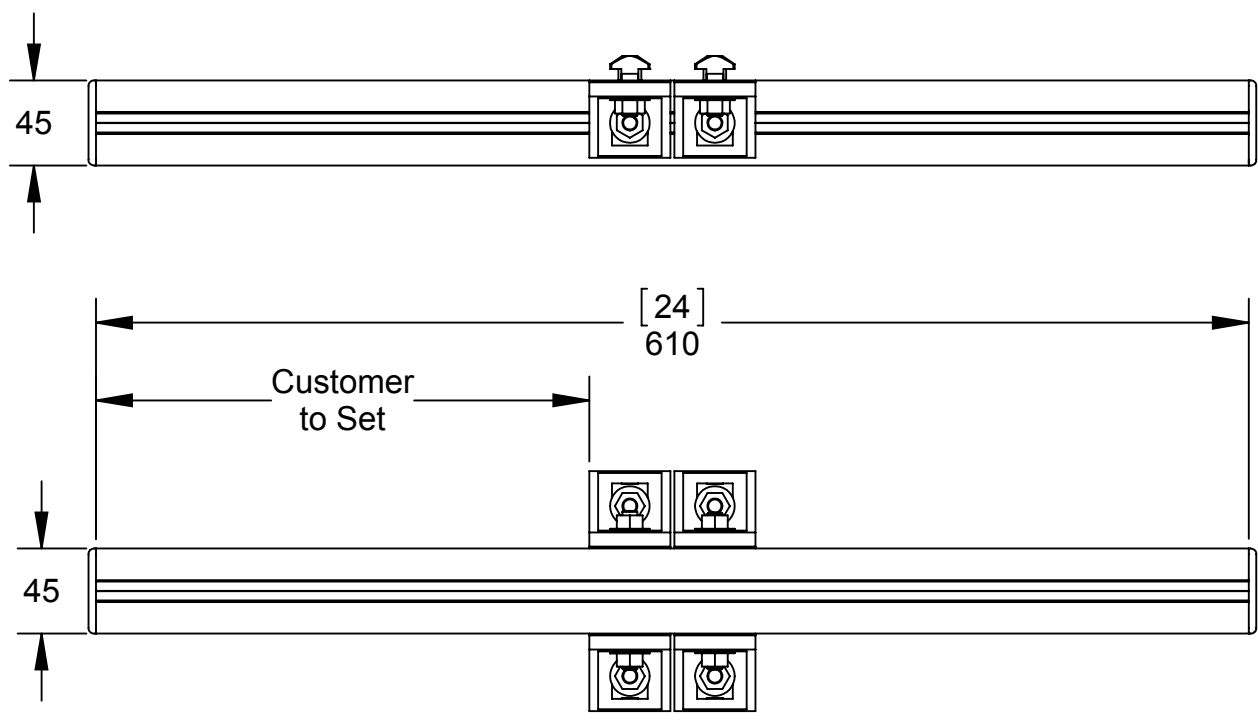
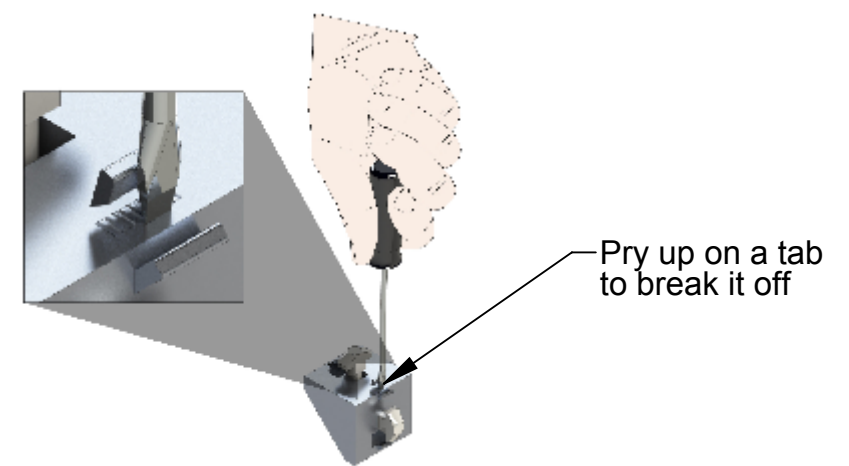
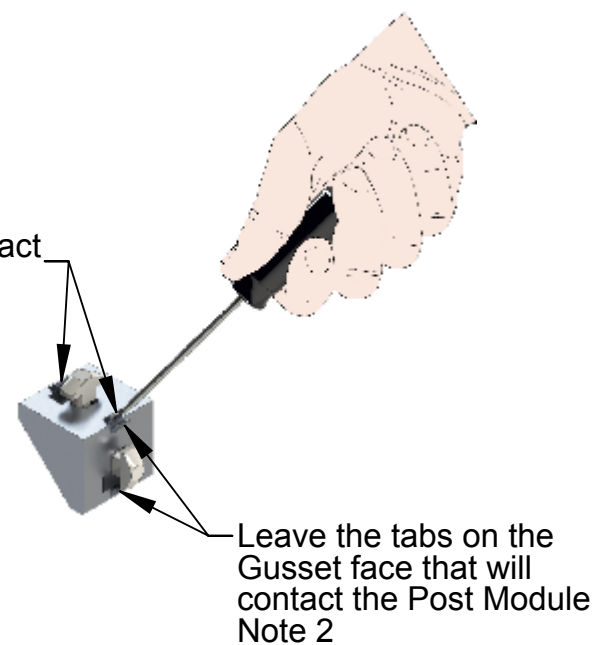


Rev.	Description	Initiator	Date
02	ECO 13944: Added new Notes #1 and #2, and renumbered existing Notes; Changed Note #'s on callouts; Added images & Notes detailing tab removal.	MSD	11/10/2015



Remove the tabs on the Gusset face that will contact the Horizontal Rail
Note 1



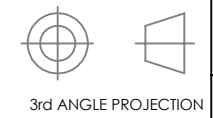
Tab Removal Instructions:

1. Insert a screw driver into the slot under the tab.
2. Pry up on the tab to break it off.
3. Remove any burrs that may not allow flush contact to the base assembly.


Notes:

1. Customer to remove Gusset tabs from the mating surface that contacts the Horizontal Rail.
2. Leave tabs on the Gusset mating surface that will contact the Post Module.
3. Customer to use Loctite or similar thread locker and torque fasteners to listed torque value.

NOTES: UNLESS OTHERWISE SPECIFIED.
DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.



ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	9120-TSS-HM-1020	TSS Horizontal Module , 0610mm (24")



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DRAWN BY: D. Brewer 9/10/13	TITLE		
CHECKED BY: J. Winterroth 11/14/13	TSS Horizontal Module , 0610mm (24")		
PROJECT #	SHEET 1 OF 1	SCALE	REVISION
		1:4	02
		SIZE	DRAWING NUMBER
		B	9630-20-TSS-HM-1020